



KAMA

BREAKING IN YOUR NEW SAW BLADES

Dear Customer,

Thank you for your purchase of saw blades for your *KAMA* Precision Bandsaw, the most accurate small band saw on planet Earth.

Did you know you can help maximize the life of your blades by breaking them in properly?

Every manufacturer of band saw blades in the world recommends some variation of the following break-in procedure when putting a new blade on a machine: after installing the blade, put a piece of **1 to 1-1/2" round solid bar stock, mild steel** in the vice. Set the machine to it's **highest speed** and, using **very light pressure**, make **10 cuts** of the material. Doing this "sets" the teeth and removes micro sharp edges from them which cause vibration - and vibration is the killer of all clean cuts and adds stress to the saw blade.

Please let us know if we can do anything else for your company. We are including information on other fabrication equipment we either manufacture or import.

MAKE YOUR SAWING EASIER WITH:

KAMA KOOL (PART # 9962000)

\$29.95

A 1 quart bottle of specially formulated sawing coolant which is concentrated and mixes in a 10 to one, water to coolant ratio, and perfectly fills the reservoir in your KAMA Bandsaw with no waste and can ship UPS to you.

STOCK FEED TABLE (PART # 9962612)

\$399.95

A 5' long section of heavy duty roller table, that matches up perfectly with your KAMA Precision Bandsaw. Can be used as infeed or outfeed.

RAPID RELEASE VISE KIT (PART # 9964000)

\$299.80

Converts the standard vise on your EV 996 to a Rapid Release Vise identical to the one on our semi-automatic EV 97.

MACHINE BASE FOR BENCHTOP BANDSAWS

3' tall machine base with optional casters for mobility.

Part # 1051095 (AD105S Bandsaw)

\$349.95

Part # 9001095 (EV 88 and EV 90DM Bandsaws)

\$349.95

Part # 9101095 (EV 91DMHV Bandsaw)

\$349.95

Part # 1051096 (Casters and hardware for machine base)

\$99.95

NOTHING KUTS LIKE KAMA

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